

VOLVO WHEELED EXCAVATOR
EW210C

43,870 - 48,940 lb, 170 hp



MORE CARE. BUILT IN.



VOLVO – A PARTNER TO TRUST.

Trust means knowing your equipment will excel no matter the job, the hour or the conditions. Volvo EW210C wheeled excavators will earn your trust. Dig more, lift more and do more with Volvo's most powerful wheeled excavators. All with the stability you'd expect from a crawler excavator. With that kind of pedigree, the EW210C will rewrite the book on wheeled excavator performance.

Highly mobile. Powerful. Solid. Fuel efficient. Comfortable. The Volvo EW210C is more than a machine. It's a fleet of one.

Volvo: your global, local partner

Since 1927, Volvo has earned trust for providing solutions with true value. Built on core values of quality, safety and environmental care, Volvo equipment is a leader in construction and transportation. Its extensive lineup of construction machines is complemented by Volvo buses, trucks, aero engines and marine power systems. As the world's largest producer of 9- to 18-liter diesel engines, Volvo delivers class-leading fuel efficiency. That heritage is born anew in the C-Series family of excavators. One shift in the cab of a Volvo excavator and you'll understand why so many count on Volvo as their trusted partner.

A task force from one machine

Other machines may try to claim the crown, but Volvo C-Series wheeled excavators are arguably the most capable construction machines at work anywhere. So what is an excavator doing making such claims? Watch and see. The EW210C is one machine, but it performs the work of a task force. Digging trenches. Lifting heavy pipe. Craning

concrete traffic barriers. Hammering impacted rock. Setting up trench boxes. Grading. Sawing concrete bridge decks. Pulling storm debris from under bridges.

All that power and ability is anchored by heavy-duty axles to create an exceptionally stable excavator that moves between job sites at up to 18.6 mph (30 km/h).

Cab puts the operator in command

The EW210C's roomy Volvo Care Cab has excellent visibility, high-volume climate control, a see-through roof hatch and repositionable steering column. The responsive controls allow the operator to infinitely adjust hydraulic flow and pressure for attachments without leaving the seat. Fluid levels can be monitored right from the cab.

With such power, mobility, ease of use, comfort and adaptability, the EW210C truly has the power of more. More tools. More tasks. More control. More work done — on less fuel. At the end of the day it adds up to the one thing all contractors want — more profit.





• Power and stability for lifting, craning and carrying.



• Volvo Care Cab delivers commanding visibility.



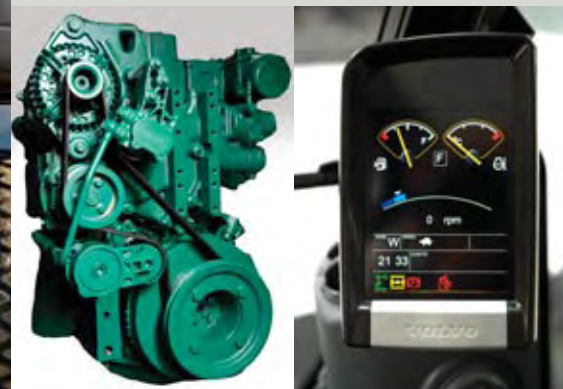
• All-around excavator and tool-carrier performance.



• Volvo is a sure sign of innovation and quality.



• Extra-duty components deliver reliable, long life.



• Efficient, intelligent Volvo V-ACT engine.

- Rugged, mobile tool carrier efficiently handles the work of several machines.
- Adjust attachment hydraulic flow and pressure right from the cab.
- Cab comfort, clear visibility enhance productivity.
- V-ACT engine has high torque at low revs and superior fuel efficiency.

A CAB THIS GOOD COULD ONLY COME FROM VOLVO.

Why is the new Volvo C-Series Care Cab so roomy, comfortable and secure? Simple. Volvo knows the excavator operator is that important.

We made the EW210C cab roomy, expanded the cab glass, built in a transparent, openable roof hatch option and made everything from the seat to the steering column easy to customize for just the right fit. We make it easy to do more — in comfort.

No better place to work

One shift at the controls of the EW210C and an operator will never want to run anything but a Volvo. Operator input is a big part of Volvo cab design, so it's no surprise the EW210C Care Cab is loaded with productivity-enhancing features. It's not only good for the operator, it's a competitive edge for the owner. Productivity and profit start in the cab.

It's easier than ever to be productive — right from the operator's seat. Daily checks of engine oil, coolant, hydraulic oil and filters can be done via the easy-to-read electronic control monitor. No more climbing on the excavator for daily checks.

The optional Volvo CareTrack system works with the machine's diagnostics to track geographic location, usage, fuel consumption, service reminders and more. Using GPS technology, CareTrack makes the information available remotely via computer. CareTrack also offers theft protection by allowing you to limit geographic areas or hours of the day the machine can be operated.

Switching attachments is fast and convenient. The operator can adjust hydraulic flow and pressure settings

from the cab — a major time saver when doing tool-carrier work. Volvo hydraulics provide smooth, comfortable control with low effort from the joysticks. And the ride is smooth, whether roading at full speed or operating in creep mode.

Visibly superior

Volvo is already known for industry leading cab visibility. Now we've made it even better with more cab glass and a transparent roof hatch that opens via a gas strut. Visibility has been dramatically improved by moving the windshield-wiper motor to the left and the wiper cleans a wider area. The steering column pivots back and forth, so it won't obstruct view to the front. With the two-piece boom retracted, visibility out the right side is clear and unobstructed for travel.

An optional rear-view camera is integrated into the in-cab monitor for extra safety. Digging, lifting or craning, the operator has the cleanest lines of sight, for added confidence and better productivity.

We've relocated the cooling system fan, so the pressurized cab is even quieter. A new viscous-mount suspension cushions the platform from vibration, so long shifts won't mean big fatigue. An improved seat enhances comfort — and significantly reduces whole-body vibration.



• Extra leg and foot room boosts operator comfort.

- Deluxe air-suspension seat with adjustable height, tilt, recline and forward-back settings to easily suit any size operator.
- Joystick consoles adjust up, down, forward and back.
- Forward-reverse switch on right joystick provides superior control, lessens leg fatigue compared with F/R pedal.
- Wider cab with more leg room and foot space.
- Electronic control console allows daily fluid and filter checks right from the cab.
- Generous cab glass enhances industry-leading visibility.
- Transparent, openable roof hatch offers clean sight lines for overhead operations.
- Retractable steering column pivots toward operator for clean field of view.
- Removable lower front window stows easily in cab door pocket.
- Optional rear camera provides added safety and increased operator confidence.
- New viscous-mount suspension dampens shock and vibration.
- 14-vent climate-control keeps cab air comfortable in any weather.



• Steering column pivots for visibility and comfort.



• Machine controls are all within easy reach.



• Overhead visibility through transparent roof.



FLEET PRODUCTION — FROM ONE MACHINE.

Every contractor looks for a competitive edge, which is why Volvo built so many into its line of wheeled excavators. The EW210C is a superior tool carrier that performs the work of several machines — at lower cost and higher profit.

With so many options, from buckets and hammers to grapples and clamps, the EW210C is more than a machine. It's a force.

One machine, many solutions

The Volvo EW210C is a true tool commander, engineered with even more power and impressive stability to handle the work of several machines. With a multitude of available attachments and the ability to customize hydraulic flow and pressure right from the cab, the EW210C has the power and quality of a whole fleet — built in.

The stout, solid undercarriage anchors the machine for digging, lifting and precision operations. With robust, wide-spread outriggers and parallel blade, the EW210C can lift as much as a 24-ton (52,911 lb) crawler excavator. And it won't tear up roadway pavement or mar other sensitive surfaces like crawler tracks.

Versatility starts with the EW210C's boom. The available two-piece boom delivers incredible agility, allowing the excavator to work in tight spaces or perform parallel digging. Geometry of the two-piece boom makes the EW210C perfectly suited for a huge range of tasks, from craning concrete pipes to placing utility poles. The standard monoboom delivers solid performance for digging and lifting applications.

Work tools for any task

Tool-carrier performance of the EW210C is limited only by the needs of the customer. Add a quick fit and tilting, rotating attachment to take machine performance to a smart level. Long reach and fine creep control make this an excellent ditching machine.

Smooth, load-sensing hydraulics deliver the control for asphalt cutting or grading around obstructions. Stability and power help the machine excel at lifting and placing pipes, moving construction materials, or setting concrete traffic barriers. Superior hydraulics can power hammers, grapples, brush cutters and many other attachments.

You can easily arm the EW210C with ditching or trenching buckets, rippers, compactors, augers, mowers, pulverizers — and more.

All of this performance is made more effective by the EW210C's smooth travel at speeds up to 18.6 mph (30 km/h). So whether the work is across the job site or across town, the EW210C takes the power where you need it most.





• Power, stability and reach for serious trenching.



• Robust hydraulics for pick-and-place operations.



• Reach and power for dredging and ditching.



• Lift and carry ability rivals that of a 24-ton crawler.



• Optional two-piece boom adds versatility.

- With a range of attachments, do more with one machine.
- Operate off road or on pavement without damaging sensitive surfaces.
- Quick fit makes swapping attachments quick and easy.
- Stabilizer blade and outriggers enhance stability for digging or lifting.
- Extra-duty axles enhance machine stability.
- Comfortable ride whether at full speed or in creep mode.

VOLVO POWER IS THE HEART OF PERFORMANCE.

To truly understand the advantage of operating a machine with a Volvo power system, you have to experience it. One shift at the controls of the EW210C and you'll know it. It shows in power out of the trench. It shows in the fine control placing pipes or pallets of material. It shows in high torque at low RPMs. It shows in world-class fuel economy. Most importantly, it shows in productivity — and profit.



• Tested, and proven, on job sites all over the world.

Superior power — with purpose

As the world's leading manufacturer of mid-size diesel engines, Volvo knows power. When it comes to the displacement, torque and hydraulic flow to drive the EW210C, Volvo delivers real multi-function performance.

What gives Volvo power a competitive edge on the job site? Superior components are perfectly integrated with Volvo technology to get the most from every stroke, cycle and shift.

Electronic engine controls optimize hydraulic flow based on engine speed and the demands of the job. Operators have engine modes to match the widest range of tasks. Volvo delivers total power

control, so you're assured of maximum output at any speed.

The advanced Volvo V-ACT engine meets Tier 3/Stage IIIA emissions requirements, so it's easy on the environment. You'll squeeze more from every drop of fuel with V-ACT, which uses new fuel-injection and air-management systems to produce clean combustion and low emissions.

Robust, harmonized hydraulics

The quieter main pump delivers robust oil flow to hydraulic, travel and swing functions for smooth and responsive performance — especially on combined tool-carrier operations. A higher torque swing motor means faster cycle times when working on slopes or placing loads.

Based on the proven Volvo wheel loader engine and specifically designed for the demands of excavation, the EW210C has more components and parts found in other Volvo equipment. That means better parts availability, lower operating costs and better uptime.

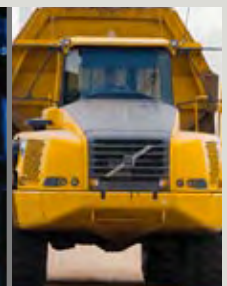
Volvo takes the power even further with VCADS Pro and MATRIS — computerized tools to analyze and manage fuel usage, machine function and utilization. Volvo CareTrack brings the power of satellites to track and manage one machine — or an entire fleet.

VOLVO'S ENGINE LEADERSHIP SPANS LAND, SEA, SKY AND SPACE

As the world's largest manufacturer of 9-to 18-liter diesel engines, Volvo has unmatched expertise designing power systems that move the world. Volvo engines for Volvo Construction Equipment,

Volvo Aero, Volvo Buses, Volvo Penta and Volvo Trucks define productivity and fuel economy. Our performance has been honed on land, over the sea, across the sky and into space. Leading research and

development keeps all Volvo Group products at the forefront of productivity. So when we say Volvo engines are tested — and proven — you can believe it. Trust in it. It's the real advantage of Volvo Power.





• Custom performance with easy mode control.



• Hydraulics optimize flow based on job demands.



• Improved access behind the cab.



• Engines are built for multi-task performance.

High-torque V-ACT engine

- Precision, high-pressure fuel injection system.
- Larger capacity turbocharger.
- Innovative exhaust recirculation.
- High torque at low RPMs.
- Industry-leading fuel economy.

Electronic engine control

- Real-time sensors feed data to the engine-management system.
- System optimizes combustion based on sensor feedback.
- Maximum available power directed to hydraulics.

Hydraulics with harmony

- Maximum available hydraulic power matched to engine speed.
- Volvo hydraulics ensure the flow is directed to where it's needed.

Telematics, machine management

- Volvo CareTrack telematics system harnesses satellites for remote monitoring.
- Track location, operation data, error codes, alarms and more.
- Diagnostics, machine history available from MATRIS and VCADS Pro systems.

A CLOSE-UP VIEW OF ROLLING COMMAND: INNOVATION NEVER LOOKED SO GOOD.

MORE SAFETY

- **Safety** is a **core value** at Volvo and it shows in our machines.
- **New design Volvo Care Cab** with operator protective structure.
- **Optional rear camera** provides the operator with more confidence.
- Superstructure above the engine is flat for **excellent rear visibility**.
- **Punched-plate anti-slip steps and walkways** for sure grip.
- **Longer cabin footstep** resists damage and is easily replaced.
- **Low noise levels** in the cab and outside the machine.
- **In-cab switch shuts down engine in an emergency**.
- **Clear, openable roof hatch** for clear views of overhead obstructions.
- **Indicator on quick fit** shows if attachments are locked in place.
- **Fuel-efficient, low-emissions engine** is easy on the environment.
- **Lead-free exterior paint**.
- **Volvo excavators are 95% recyclable**.

MORE SOLUTIONS

- **Auxiliary hydraulics** power a range of attachments:
 - Grapples
 - Slope buckets
 - Brush cutters
 - Compactors
 - Augers
 - Pile drivers
 - Pulverizers
 - Hammers
 - Tilting, rotating attachments
- **One-touch customization** of attachment hydraulic pressure and flow, activated from joystick button in the cab.
- **Full hammer/shear control** from the cab, including flow control, pressure adjustment and ability to store and recall unlimited attachment presets from the keypad in the cab.
- **Volvo quick fit**.
- Available **tilting & rotating attachment** provides 360-degree attachment rotation, extreme agility.
- Available **two-piece boom** enhances work on cramped sites, aids visibility when roading.





MORE CAB COMFORT

- **Roomier Volvo Care Cab** with customizable controls and backlit switches.
- **More cab glass** delivers enhanced best-in-class visibility.
- **Pivoting, ergonomic steering column** ensures clean lines of sight.
- **Convenient forward-reverse travel switch** on right joystick.
- **Operator shielded from vibration** by viscous-mounted platform.
- **High-capacity heating and cooling** for comfort in any weather.

MORE PROFIT

- **World-class Volvo engine** with industry-leading fuel economy.
- **New low-emissions Volvo V-ACT engine.**
- **Proven hydraulics:** optimum power where it's needed.
- **Harmonized power** with oil regeneration and priority features for faster cycles and more productivity per shift.

MORE QUALITY

- **Specially designed outriggers and stabilizer blade** provide **wide stance** for excellent stability.
- **Extra-duty axles** enhance **stability and durability** for lifting and digging operations.
- **Stabilizer blade** has wide footprint so it **won't damage pavement.**
- **Purpose-built undercarriage** designed for the **most demanding conditions.**
- **Extra-duty boom and arm.**
- **Long wheel base** for stability and smooth ride.

MORE UPTIME

- **Daily checks done from the cab** using control monitor.
- **Long-life hydraulic oil** with 4,000-hour change interval.
- Convenient **centralized remote greasing** points.
- **Electronic control unit** monitors and troubleshoots all functions.
- **Easy-to-change cab air filter** is located **outside the cab.**
- **Cooling system** is easier to clean.
- **Satellite-based CareTrack system** monitors and troubleshoots machine operation, location, error codes and more.

CUSTOMIZABLE MACHINE OPTIONS GIVE YOU THE POWER TO DO MORE.

Volvo C-Series wheeled excavators have productivity and profit built in, but the story doesn't stop there. Volvo offers a wealth of machine options — from hydraulic kits, work lights, and operator seats to a rear-view camera and cold-weather starting system. Volvo delivers more protection, more comfort, more convenience, more strength — and more options.

Two-piece boom

Volvo's two-piece boom delivers outstanding versatility for tool-carrier work and gives the machine unmatched dexterity.

Anti-theft system

A security code must be entered on the instrument panel in order to start the engine. The code can be changed by VCADS-Pro. For repeated starts, the system can be set not to require the code for predetermined time periods.

Cab protection with FOG, FOPS

Falling Object Guard (FOG) and Falling Object Protection Structure (FOPS) provide safety and confidence in tough applications like demolition or quarrying. The front of the FOG tilts on gas struts for easy window cleaning.

Hydraulic quick fit

Expand your excavator's capabilities with a hydraulic quick fit for fast, easy change out of buckets and attachments — right from the cab.

Hydraulic kits

Get the most from hammers, crushers and tilting/rotating attachments with a wide selection of hydraulic kits. Optimize flow and power based on boom and arm lengths. Available in one- and two-pump-flow configurations to suit job needs.

Electronic climate control

High-capacity heating, cooling and ventilation with electronic climate control keeps the cab comfortable no matter the

weather. A heater with manual control is included standard.

Ergonomic operator seats

A variety of ergonomic, high-performance seats include advanced air-suspension models for extreme comfort. All seats are fully adjustable to fit any size operator.

Wrist-control joysticks

Volvo's low-effort, wrist-control joysticks deliver smooth and even performance that lessens operator fatigue and increases job performance. Wrist control joysticks with proportional-control switches are also available.

Engine coolant heater

The diesel-driven engine coolant heater eases start-ups in cold weather while simultaneously warming the cab. Heating times are adjustable, and the system can be pre-set to engage automatically.

Work lights, rotating beacon

Increase visibility with rear-facing halogen lights on the counterweight, at cab roof and front-facing lights on both sides of the boom. A rotating amber beacon makes the machine more visible on the job site, and when moving the machine on the road.

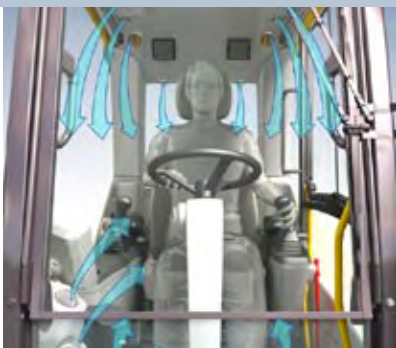
Rear-view camera

The in-cab LCD monitor provides clear rear views for reverse travel and slewing operations, giving the operator confidence and boosting job-site safety.

Twin or single tires

Choose from single or twin tires to match terrain and job-site conditions.





Electronic climate control



Anti-theft system



FOG, FOPS cab protection



Volvo quick fit



Tilting/rotating attachments solution



Hydraulic kits



Suspension seats



Proportional-control joysticks



Diesel coolant heater with timer



Extra halogen lamps, beacon



Rear-view camera



Twin tyres or single tyres

SPECIFICATIONS

Engine

The next-generation Volvo diesel engine uses Volvo Advanced Combustion Technology (V-ACT) to deliver lower emissions and maintain superior performance and fuel efficiency. The EPA Tier 3 compliant engine uses precise, high-pressure fuel injectors, turbo charger, air to air intercooler and electronic engine controls to optimize machine performance.

Engine	Volvo D6E EEE3	
Power out at	31.6 r/s	1,900 rpm
Gross (SAE J1995)	127 kW	170 hp
Net (ISO 9249, DIN 6271)	120 kW	161 hp
Max. torque @ 1,400 rpm	730 Nm	538 lb ft
No. of cylinders	6	
Displacement	5.7 l	328 cu in
Bore	98 mm	3.86"
Stroke	126 mm	4.96"

Electrical system

High-capacity electrical system that is well protected. Waterproof double-lock harness plugs are used to secure corrosion-free connections. The main relays and solenoid valves are shielded to prevent damage. The master switch is standard.

Voltage	24 V
Battery	2 x 12 V
Battery capacity	2 x 140 Ah
Alternator	28 V / 80 A
Alternator rating	2,240 W

Cab

New-design Volvo Care Cab with operator protective structure, large and roomy interior, more leg room and foot space. One way travel pedal with rocker switch control (F-N-R) on the right joystick. One-touch release for digging brake pedal.

Audio system with remote control. 3 cup holders, 3 outlets, independently adjustable joystick consoles.

Excellent all-round visibility provided by maximized cab class, transparent roof hatch, 2-piece sliding door window and long-stroke, easy to adjust and narrow steering column. The liftable front windshield can easily be stored in the inside roof space and clipped in position. The removable lower front glass can be stored in the side door pocket. Interior lighting consists of one reading light and one light with timer.

The pressurized and filtered cab air is supplied by a 14-vent climate-control providing fast defrosting and high cooling and heating performance. Viscous/spring mounted suspension cushions protect the operator from vibrations.

Deluxe air-suspension seat with adjustable seat suspension, height, tilt, recline and forward-backward settings.

Adjustable, easy to read 6.4" LCD color monitor provides real time information of machine functions and important diagnostic information and is switchable to rear view camera monitor (option).

Sound level:

In cab, acc. to ISO 6396	70 LpA dB(A)
External, acc. to ISO 6395	103 LwA dB(A)
(Directive 2000/14/EC)	

Undercarriage

Drive train: One big variable axial-piston motor on the two-step Power Shift gearbox gives power to front and rear axles, both with hub reductions.

Framework: All-welded robust torsion box frame

Wheels: Alternative single and twin wheels available.

Front axle: Robust excavator axle with automatic or operator controlled front axle oscillation lock. Oscillating $\pm 9^\circ$ (with mudguards $\pm 7^\circ$).

Twin wheels	10.00-20
Max. tractive force (net)	115.4 kN 25,940 lb
Travel speed:	
On road	20.0/25.0/30.0 km/h 12.4, 15.5, 18.6 mph
Off road	5.0/6.4/7.4 km/h 3.1, 4.0, 4.6 mph
Creep	3.2 km/h 2.0 mph
Min. turning radius	8.15 m 26.7 ft

Brakes

Service brakes: servo-hydraulically maneuvered self-adjusting wet multidiscs with two separate brake circuits.

Parking brake: negative wet disc in gear housing, spring applied and pressure released.

Digging brake: service brake with mechanical lock system.

Security system: The 2-circuit travel brakes are supplied with two accumulators in the event of failure in the service brake system.

Total machine weights

Machine with 2.45 m (8' 0") dipper arm, quick fit S1, 630 kg (1,390 lb) / 830 l (1.09 yd³) bucket.

Dozer blade front and outriggers rear		
21,160* kg	21,860** kg	21,260*** kg
46,650* lb	48,190** lb	46,870*** lb
Dozer blade rear excl. outriggers		
19,900* kg	20,600** kg	20,000*** kg
43,870* lb	45,420** lb	44,090*** lb
Front and rear outriggers		
21,500* kg	22,200** kg	21,600*** kg
47,400* lb	48,940** lb	47,620*** lb

*Machine with 5.6 m (18' 4") monoblock boom; CWT 4,500 kg (10,005 lb) (axle load <12 t (26,460 lb))

**Machine with 5.5 m (18' 0") 2-piece boom; CWT 4,500 kg (10,005 lb) (axle load >12 t (26,460 lb))

***Machine with 5.5 m (18' 0") 2-piece boom; CWT 3,900 kg (8,680 lb) (axle load <12 t (26,460 lb))

Service refill capacities

Fuel tank	335 l	88.5 gal
Hydraulic system, total	330 l	87.2 gal
Hydraulic tank	165 l	43.6 gal
Engine oil	25 l	6.6 gal
Engine coolant	27 l	7.1 gal
Transmission	2.5 l	0.7 gal
Axle differential:		
Front axle	9.5 l	2.5 gal
Rear axle	14.5 l	3.8 gal
Final drive, wet disc type	4 x 2.5 l	4 x 0.7 gal

Hydraulic system

Closed-center load sensing hydraulic system with pressure compensated valves. Load independence of movements. Flow sharing feature, combined with a high flow electronically controlled pump (power regulation). The system gives superior maneuverability and fast movements, for optimal working result and economy. The following working modes are included in the system:

Parking mode (P): Parking position for optimal safety.

Travel mode (T): Engine speed is controlled by travel pedal stroke for low fuel consumption and noise.

Working mode (W): Full working flow with adjustable engine rpm for normal working and best speed utilization.

Customer mode (C): Operator can set proper oil flow in accordance with job conditions.

Power Boost: All digging and lifting forces are increased.

Hydraulic pumps:

Main pump (type low noise axial piston pump)	
Max. flow	399 l/min 105 gpm
Brake + steering pump (type low noise gear pump)	
Max. flow	36.1 l/min 9.5 gpm
Servo pump (type low noise gear pump)	
Max. flow	14.0 l/min 3.7 gpm
Hydraulic oil cooling fan + pilot pump (type gear pump)	
Max. flow	46.0 l/min 12.2 gpm
Max. pressure:	
Implements	32.5 /36 MPa 4,714 / 5,220 psi
Travel system	36 MPa 5,220 psi
Pilot System	3.5 MPa 510 psi

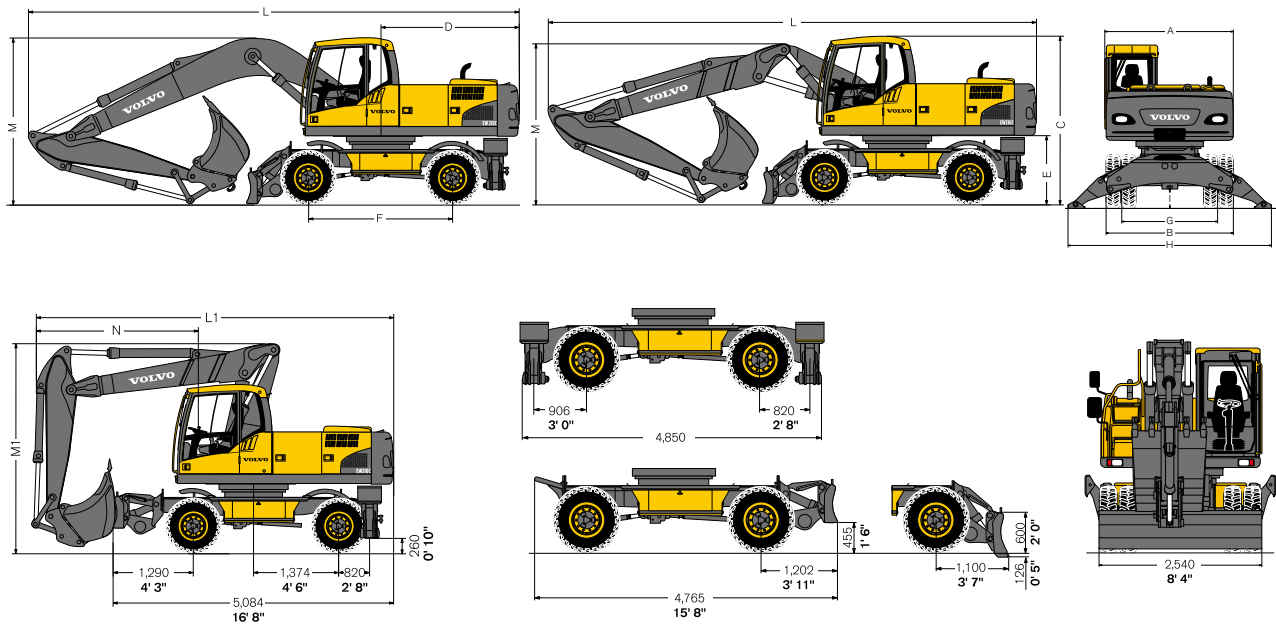
Swing system

The superstructure swings by the means of an axial piston motor with a planetary reduction gear without oil service.

Automatic swing holding brake and anti-rebound valve are standard.

Max. swing speed	9.0 rpm
Max. swing torque	76.6 kNm 56,500 lb ft

Dimensions

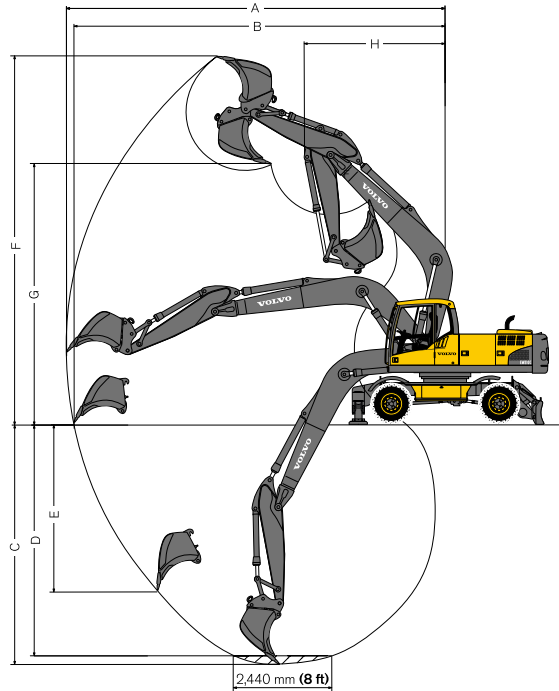


Description	Unit	5.6 m/18' 4"	5.5 m/18' 0"
		Monoblock boom	2-piece boom
A. Overall width of superstructure	mm, ft-in	2,490, 8' 2"	2,490, 8' 2"
B. Overall width	mm, ft-in	2,510, 8' 3"	2,510, 8' 3"
C. Overall height of cab	mm, ft-in	3,170, 10' 5"	3,170, 10' 5"
D. Tail swing radius	mm, ft-in	2,650, 8' 8"	2,650, 8' 8"
E. Counterweight clearance	mm, ft-in	1,290, 4' 3"	1,290, 4' 3"
F. Wheel base	mm, ft-in	2,750, 9' 0"	2,750, 9' 0"
G. Tread	mm, ft-in	1,912, 6' 3"	1,912, 6' 3"
H. Outrigger width (front or rear)	mm, ft-in	3,995, 13' 1"	3,995, 13' 1"
I. Min. ground clearance	mm, ft-in	380, 1' 3"	380, 1' 3"

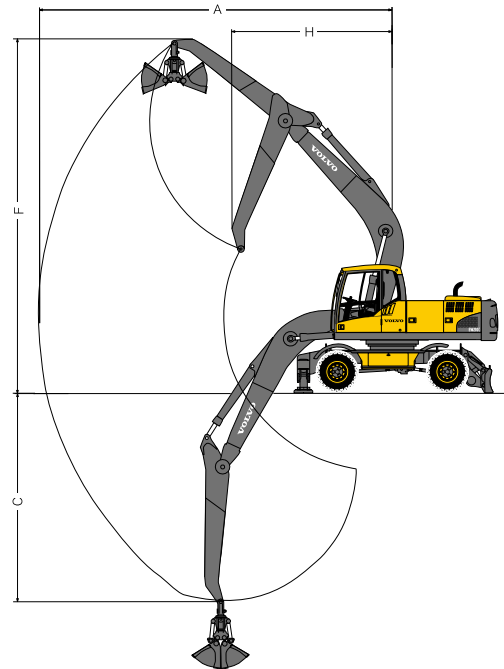
Description	Unit	5.6 m/ 18' 4" Monoblock boom				5.5 m/ 18' 0" 2-piece boom			
		2.45 m/8' 0"	2.6 m/8' 6"	2.9 m/9' 6"	3.2 m/10' 6"	2.45 m/8' 0"	2.6 m/8' 6"	2.9 m/9' 6"	3.2 m/10' 6"
L. Overall length	mm, ft-in	9,355, 30' 8"	9,375, 30' 9"	9,370, 30' 9"	9,350', 30' 8" *	9,280, 30' 5"	9,285, 30' 6"	9,360, 30' 9"	9,135', 30' 0" *
M. Overall height of boom	mm, ft-in	3,075, 10' 1"	3,180, 10' 5"	3,450, 11' 4"	3,650', 2' 0" *	3,035, 9' 11"	3,065, 10' 1"	3,045, 10' 0"	3,480', 11' 5" *
L1. Overall length	mm, ft-in					6,835, 22' 5"	6,720, 22' 1"	6,735, 22' 1"	6,900', 22' 8" *
M1. Overall height of boom	mm, ft-in					4,000, 13' 1"	4,000, 13' 1"	4,000, 13' 1"	4,000', 13' 1" *
N. Front overhang	mm, ft-in					3,130, 10' 3"	3,015, 9' 11"	3,030, 9' 11"	3,160', 10' 4" *

* grab arm, without clam shell bucket

Working ranges & digging forces



Monoblock boom 5.6 m / 18' 4"
and dipper arm 2.45 m / 8' 0", 2.6 m / 8' 6", 2.90 m / 9' 6"

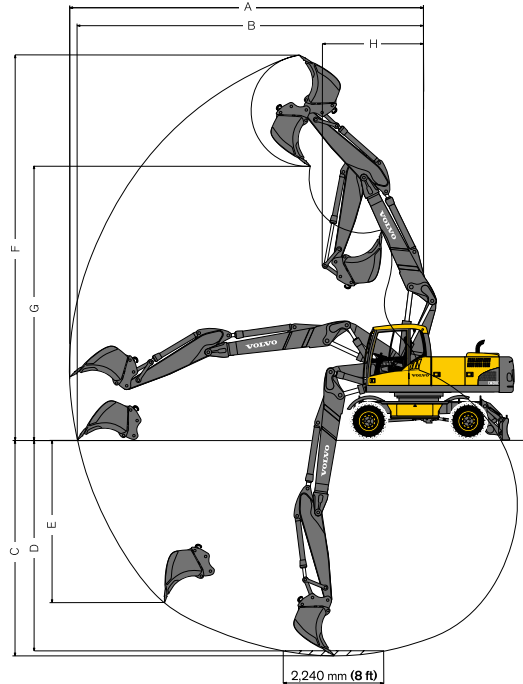


Monoblock boom 5.6 m / 18' 4"
and grab arm 3.2 m / 10' 6"

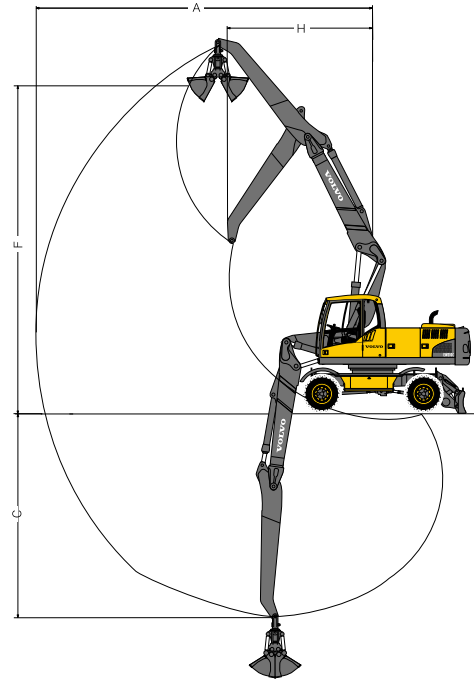
Description	Unit	5.6 m, 18' 4" Monoblock boom			
		2.45 m, 8' 0" arm	2.6 m, 8' 6" arm	2.90 m, 9' 6" arm	3.2 m, 10' 6" Grab arm
A. Max. digging reach	mm , ft-in	9,640, 31' 1"	9,770, 32' 1"	10,050, 33' 0"	8,860, 29' 1"
B. Max. digging reach on ground	mm , ft-in	9,450, 31' 0"	9,590, 31' 6"	9,870, 32' 5"	
C. Max. digging depth	mm , ft-in	6,180, 20' 3"	6,330, 20' 9"	6,630, 21' 9"	5,350, 17' 7"
D. Max. digging depth (2,440 mm / 8 ft level)	mm , ft-in	5,970, 19' 7"	6,130, 20' 1"	6,440, 21' 2"	
E. Max. vertical wall digging depth	mm , ft-in	4,390, 14' 5"	4,530, 14' 10"	4,810, 15' 9"	
F. Max. cutting height	mm , ft-in	9,370, 30' 9"	9,440, 31' 0"	9,590, 31' 6"	8,630, 28' 4"
G. Max. dumping height	mm , ft-in	6,570, 21' 7"	6,640, 21' 9"	6,780, 22' 3"	
H. Min. front swing radius	mm , ft-in	3,590, 11' 9"	3,580, 11' 9"	3,560, 11' 8"	4,090, 13' 5"
Digging forces with direct fit bucket					
Bucket radius	mm, ft-in	1,399, 55"	1,399, 55"	1,399, 55"	
Breakout force - bucket	(SAE/ISO) kN lb	124.2/142.7 27,920/32,080	124.2/142.7 27,920/32,080	124.2/142.7 27,920/32,080	
Tearout force	(SAE/ISO) kN lb	113.9/117.7 25,610/26,460	109.6/113.1 24,640/25,430	101.8/104.8 22,890/23,560	
Rotation angle, bucket	deg	180°	180°	180°	
Max. recommended sizes for direct fit buckets					
GP-Bucket (1.5 t/m³) (2,528 lb/yd³)	l, yd³	1,125, 1.47	1,100, 1.44	1,050, 1.37	
GP-Bucket (1.8 t/m³) (3,034 lb/yd³)	l, yd³	1,000, 1.31	975, 1.28	925, 1.21	
Max. recommended sizes for quick fit buckets					
SQF GP-Bucket (1.5 t/m³) (2,528 lb/yd³)	l, yd³	1,025, 1.34	1,000, 1.31	950, 1.24	
SQF GP-Bucket (1.8 t/m³) (3,034 lb/yd³)	l, yd³	900, 1.18	875, 1.14	825, 1.08	
UQF GP-Bucket (1.5 t/m³) (2,528 lb/yd³)	l, yd³	1,000, 1.31	975, 1.28	925, 1.21	
UQF GP-Bucket (1.8 t/m³) (3,034 lb/yd³)	l, yd³	900, 1.18	875, 1.14	825, 1.08	

Note: 1. Bucket size based on SAE-J296, heaped material with a 1:1 angle of repose.
2. "Max recommended sizes" are for reference only and are not necessarily available from the factory.

Working ranges & digging forces



2-piece boom 5.5 m / 18' 0"
and dipper arm 2.45 m / 8' 0", 2.6 m / 8' 6", 2.90 m / 9' 6"



2-piece boom 5.5 m / 18' 0"
and grab arm 3.2 m / 10' 6"

Description		Unit	5.5 m / 18' 0" 2-piece boom			
			2.45 m, 8' 0" arm	2.6 m, 8' 6" arm	2.90 m, 9' 6" arm	3.2 m, 10' 6" Grab arm
A. Max. digging reach		mm, ft-in	9,640, 31' 1"	9,780, 32' 1"	10,060, 33' 0"	8,850, 29' 0"
B. Max. digging reach on ground		mm, ft-in	9,450, 31' 0"	9,590, 31' 6"	9,880, 32' 5"	
C. Max. digging depth		mm, ft-in	6,050, 19' 10"	6,200, 20' 4"	6,500, 21' 4"	5,240, 17' 2"
D. Max. digging depth (2,440 mm / 8 ft level)		mm, ft-in	5,920, 19' 5"	6,100, 20' 0"	6,405, 21' 0"	
E. Max. vertical wall digging depth		mm, ft-in	4,580, 15' 0"	4,720, 15' 6"	5,000, 16' 5"	
F. Max. cutting height		mm, ft-in	10,670, 35' 0"	10,790, 35' 5"	11,020, 36' 2"	9,870, 32' 5"
G. Max. dumping height		mm, ft-in	7,530, 24' 8"	7,640, 25' 1"	7,870, 25' 10"	
H. Min. front swing radius		mm, ft-in	2,630, 8' 8"	2,675, 8' 9"	2,770, 9' 1"	3,590, 11' 9"
Digging forces with direct fit bucket						
Bucket radius		mm, ft-in	1,399, 55"	1,399, 55"	1,399, 55"	
Breakout force - bucket	(SAE/ISO)	kN lb	124.2/142.7 27,920/32,080	124.2/142.7 27,920/32,080	124.2/142.7 27,920/32,080	
Tearout force	(SAE/ISO)	kN lb	113.9/117.7 25,610/26,460	109.6/113.1 24,640/25,430	101.8/104.8 22,890/23,560	
Rotation angle, bucket		deg	180°	180°	180°	
Max. recommended sizes for direct fit buckets						
GP-Bucket (1.5 t/m³) (2,528 lb/yd³)	CWT 3,900 kg / 4,500 kg CWT 8,680 lb / 10,005 lb	l yd³	1,000 / 1,100 1.31 / 1.44	950 / 1,075 1.24 / 1.41	900 / 1,025 1.18 / 1.34	
GP-Bucket (1.8 t/m³) (3,034 lb/yd³)	CWT 3,900 kg / 4,500 kg CWT 8,680 lb / 10,005 lb	l yd³	875 / 975 1.14 / 1.28	850 / 950 1.11 / 1.24	800 / 900 1.05 / 1.18	
Max. recommended sizes for quick fit buckets						
SQF GP-Bucket (1.5 t/m³) (2,528 lb/yd³)	CWT 3,900 kg / 4,500 kg CWT 8,680 lb / 10,005 lb	l yd³	900 / 1,000 1.18 / 1.31	875 / 975 1.14 / 1.41	825 / 925 1.08 / 1.21	
SQF GP-Bucket (1.8 t/m³) (3,034 lb/yd³)	CWT 3,900 kg / 4,500 kg CWT 8,680 lb / 10,005 lb	l yd³	775 / 900 1.01 / 1.18	750 / 875 1.11 / 1.24	725 / 825 0.95 / 1.08	
UQF GP-Bucket (1.5 t/m³) (2,528 lb/yd³)	CWT 3,900 kg / 4,500 kg CWT 8,680 lb / 10,005 lb	l yd³	875 / 1,000 1.14 / 1.31	850 / 975 1.24 / 1.41	800 / 900 1.05 / 1.18	
UQF GP-Bucket (1.8 t/m³) (3,034 lb/yd³)	CWT 3,900 kg / 4,500 kg CWT 8,680 lb / 10,005 lb	l yd³	775 / 875 1.01 / 1.14	750 / 850 0.98 / 1.24	700 / 800 0.92 / 1.05	




















Note: 1. Bucket size based on SAE-J296, heaped material with a 1:1 angle of repose.
2. "Max recommended sizes" are for reference only and are not necessarily available from the factory.

Lifting capacity

At the arm end, without bucket and quick fit. Unit: 1,000 kg / **1 lb**

For lifting capacity including bucket/quick fit, simply subtract actual weight of those parts from the following values.

Counterweight 4,500 kg / **10,005 lb**.

 Across undercarriage  Along undercarriage	Arm end (bucket pivot) related to ground level	Reach from machine center (u = support up, d = support down)																Max. m ft			
		1.5 m / 5'		3.0 m / 10'		4.5 m / 15'		6.0 m / 20'		7.5 m / 25'		Max. reach									
		 u	 d	 u	 d	 u	 d	 u	 d	 u	 d	 u	 d	 u	d						
 5.6 m / 18' 4" monoblock boom 2.45 m / 8' 0" arm Front dozer blade Rear outriggers	9.0 m 30'																41	51'	51'	51'	56
	7.5 m 25'																11,270'	11,270'	9,410	11,270'	18'
	6.0 m 20'																29	47'	44	47'	69
	4.5 m 15'																6,580	10,330'	9,780	10,330'	22'
																	5,370	9,120	8,090	10,170'	25'
	3.0 m 10'																22	37	33	48'	80
	1.5 m 5'																4,770	8,420	7,290	10,530'	26'
	0.0 m 0'																21	36	32	52'	81
	-1.5 m -5'																4,530	7,930	7,000	11,390'	27'
	-3.0 m -10'																21	37	32	59'	79
 5.6 m / 18' 4" monoblock boom 2.6 m / 8' 6" arm Front dozer blade Rear outriggers	9.0 m 30'																39	47'	47'	47'	58
	7.5 m 25'																8,920	10,470'	10,470'	10,470'	19'
	6.0 m 20'																28	44'	42	44'	70
	4.5 m 15'																6,350	9,640'	9,450	9,640'	23'
	3.0 m 10'																24	40	35	43'	78
	1.5 m 5'																5,210	8,870	7,860	9,500'	25'
	0.0 m 0'																21	36	32	45'	81
	-1.5 m -5'																4,650	8,030	7,110	9,810'	27'
	-3.0 m -10'																20	35	31	48'	82
	-4.5 m -15'																4,420	7,740	6,830	10,600'	27'
 5.6 m / 18' 4" monoblock boom 2.9 m / 9' 6" arm Front dozer blade Rear outriggers	9.0 m 30'																36	41'	41'	41'	62
	7.5 m 25'																8,100	9,170'	9,170'	9,170'	20'
	6.0 m 20'																27	38'	38'	38'	74
	4.5 m 15'																5,950	8,500'	8,500'	8,500'	24'
	3.0 m 10'																22	38	34	38'	81
	1.5 m 5'																4,940	8,390'	7,460	8,390'	26'
	0.0 m 0'																20	35	31	39'	84
	-1.5 m -5'																4,420	7,660	6,780	8,640'	28'
	-3.0 m -10'																4,420	7,660	6,780	8,640'	28'
	-4.5 m -15'																4,250	7,530	6,630	10,450'	27'
 5.6 m / 18' 4" monoblock boom 3.2 m / 10' 6" arm for grab Front dozer blade Rear outriggers	9.0 m 30'																33	54	48	56'	68
	7.5 m 25'																7,540	12,190	10,890	12,360'	22'
	6.0 m 20'																26	43	38	52'	78
	4.5 m 15'																5,850	9,520	8,510	11,490'	25'
	3.0 m 10'																23	37	33	51'	85
	1.5 m 5'																5,020	8,250	7,370	11,250'	28'
	0.0 m 0'																21	35	31	52'	88
	-1.5 m -5'																4,430	7,510	6,670	13,010'	29'
	-3.0 m -10'																20	34	30	55'	89
	-4.5 m -15'																4,390	7,380	6,570	12,010'	29'

Notes: 1. Working pressure with Power Boost = 36 MPa / 5,220 psi.

2. The above values are in compliance with ISO standard 10567. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load, with the machine on firm, level ground.

















3. Load capacities marked with an asterisk (*) are limited by machine's hydraulic lifting capacity rather than tipping load.

Lifting capacity

At the arm end, without bucket and quick fit. Unit: 1,000 kg / **1 lb**

For lifting capacity including bucket/quick fit, simply subtract actual weight of those parts from the following values.

Counterweight 4,500 kg / **10,005 lb**

<div></div> <div>Across undercarriage</div> <div></div> <div>Along undercarriage</div>	Arm end (bucket pivot) related to ground level	Reach from machine center (u = support up, d = support down)																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																		
		1.5 m / 5'				3.0 m / 10'				4.5 m / 15'				6.0 m / 20'				7.5 m / 25'				Max. reach																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																														
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Notes: 1. Working pressure with Power Boost = 36 MPa / 5,220 psi.

2. The above values are in compliance with ISO standard 10567. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load, with the machine on firm, level ground.



























3. Load capacities marked with an asterisk (*) are limited by machine's hydraulic lifting capacity rather than tipping load.

Lifting capacity

At the arm end, without bucket and quick fit. Unit: 1,000 kg / **1 lb**.

For lifting capacity including bucket/quick fit, simply subtract actual weight of those parts from the following values.

Counterweight 3,900 kg (**8,680 lb**), axle load <12 t (**26,460 lb**)

 Across undercarriage  Along undercarriage	Arm end (bucket pivot) related to ground level	Reach from machine center (u = support up, d = support down)																							
		1.5 m / 5'				3.0 m / 10'				4.5 m / 15'				6.0 m / 20'				7.5 m / 25'				Max. reach			
		 u	 d	 u	 d	 u	 d	 u	 d	 u	 d	 u	 d	 u	 d	 u	 d	 u	 d	 u	 d	Max. m			
		u	d	u	d	u	d	u	d	u	d	u	d	u	d	u	d	u	d	u	d	ft			
 5.5 m / 18' 0" 2-piece boom 2.45 m / 8' 0" arm Front dozer blade Rear outriggers	9.0 m 30'																			70'	70'	70'	70'	33	
	7.5 m 25'							5.5'	5.5'	5.5'	5.5'									3.8	5.2'	5.2'	5.2'	5.6	
	6.0 m 20'							12,110	12,250	12,250	12,250									8,690	11,600'	11,600'	11,600'	18'	
	4.5 m 15'							5.6	5.7'	5.7'	5.7'	3.5	5.6'	5.2	5.6'					27	46	41	47	69	
								11,970	12,510	12,510	12,510	7,430	12,260'	11,200	12,260'					5,990	10,360	9,140	10,370	22	
								11,180	15,280'	15,280'	15,280'	7,150	12,350	10,890	13,200'					4,830	8,530	7,510	10,030'	25'	
								4.6	8.5	7.4	9.1'	3.1	5.5	4.8	6.9'	2.2	3.9	3.4	6.0'	1.9	3.5	3.0	4.6'	80	
								9,980	18,320	15,870	19,620'	6,640	11,780	10,340	15,040'	4,650	8,320	7,310	13,100'	4,250	7,670	6,730	10,160'	26	
								4.1	7.9	6.8	10.9'	2.8	5.2	4.5	7.8'	2.1	3.7	3.3	6.4'	1.8	3.3	2.9	4.9	81	
								8,930	17,060	14,680	23,480'	6,130	11,200	9,780	16,940'	4,420	8,070	7,070	13,910'	4,020	7,370	6,450	10,810'	27	
 5.5 m / 18' 0" 2-piece boom 2.6 m / 8' 6" arm Front dozer blade Rear outriggers	9.0 m 30'																			63'	6.3'	6.3'	6.3'	37	
	7.5 m 25'							5.2'	5.2'	5.2'	5.2'									14,690'	14,690'	14,690'	14,690'	11'	
	6.0 m 20'							11,680'	11,680'	11,680'	11,680'									8,220	10,770'	10,770'	10,770'	19'	
	4.5 m 15'							5.5'	5.5'	5.5'	5.5'	3.5	5.4'	5.2	5.4'					2.6	4.4'	3.9	4.4'	71	
								12,030	12,030'	12,030'	12,030'	7,490	11,880'	11,270	11,880'					5,770	9,680'	8,810	9,680'	23'	
								9.2'	9.2'	9.2'	9.2'	2.3	4.0	3.5	5.6'					2.1	3.7	3.3	4.2	78	
								19,410'	19,410'	19,410'	19,410'	11,280	14,790'	14,790'	14,790'	7,200	12,410	10,940	12,890'	4,850	8,540	7,530	11,950'	25	
								4.7	8.6	7.4	8.9'	3.1	5.5	4.8	6.8'	2.2	3.9	3.4	5.9'	1.9	3.4	3.0	4.3	81	
								10,090	18,440	15,990	19,150'	6,680	11,830	10,380	14,780'	4,670	8,350	7,340	12,880'	4,130	7,470	6,560	9,490'	27	
								4.2	8.0	6.8	10.7'	2.9	5.2	4.5	7.7'	2.1	3.7	3.3	6.3'	1.8	3.3	2.9	4.6'	82	
 5.5 m / 18' 0" 2-piece boom 2.9 m / 9' 6" arm Front dozer blade Rear outriggers	9.0 m 30'																			5.3'	5.3'	5.3'	5.3'	43	
	7.5 m 25'							4.8'	4.8'	4.8'	4.8'	3.5	5.2'	5.2'	5.2'					12,110'	12,110'	12,110'	12,110'	13'	
	6.0 m 20'							10,600'	10,600'	10,600'	10,600'	7,520	9,940'	9,940'	9,940'					7,420	9,390'	9,390'	9,390'	20'	
	4.5 m 15'							5.1'	5.1'	5.1'	5.1'	3.4	5.1'	5.1'	5.1'					2.4	3.9'	3.7	3.9'	74	
								11,060'	11,060'	11,060'	11,060'	7,630	11,160'	11,160'	11,160'					5,380	8,520'	8,230	8,520'	24'	
								8.1'	8.1'	8.1'	8.1'	3.3	5.6'	5.1	5.6'	2.3	4.0	3.6	5.3'	2.0	3.5	3.1	3.8'	81	
								17,140'	17,140'	17,140'	17,140'	11,500	13,800'	13,800'	13,800'	7,310	12,280'	11,070	12,280'	4,950	8,660	7,640	11,690'	26'	
								4.8	8.5'	7.5	8.5'	3.1	5.5	4.9	6.6'	2.2	3.9	3.4	5.7'	1.8	3.2	2.8	3.8'	84	
								10,300	18,190'	16,240	18,190'	6,780	11,940	10,490	14,240'	4,740	8,420	7,400	12,470'	3,920	7,110	6,240	8,380'	28'	
								4.2	8.0	6.9	10.4'	2.9	5.3	4.6	7.5'	2.1	3.8	3.3	6.2'	1.7	3.1	2.7	4.0	85	
 5.5 m / 18' 0" 2-piece boom 3.2 m / 10' 6" arm for grab Front dozer blade Rear outriggers	9.0 m 30'																			4.9	5.8'	5.8'	5.8'	50	
	7.5 m 25'							5.4'	5.4'	5.4'	5.4'									11,500	13,020'	13,020'	13,020'	16'	
	6.0 m 20'							12,530	12,600'	12,600'	12,600'									3.1	5.1	4.5	5.4'	68	
	4.5 m 15'											8,200	11,260'	11,260'	11,260'					6,940	11,520	10,250	11,980'	22'	
								10,640'	10,640'	10,640'	10,640'	8,230	11,000'	11,000'	11,000'	5,550	9,270	8,250	11,610'	5,330	8,950	7,960	11,620'	25	
								5.7	6.2'	6.2'	6.2'	3.7	5.6'	5.4	5.6'	2.6	4.3	3.8	5.3'	2.0	3.5	3.1	5.1'	85	
								12,210	13,340'	13,340'	13,340'	7,900	12,200'	11,680	12,200'	5,510	9,220	8,200	11,700'	4,530	7,720	6,850	11,220'	28	
								3.4	5.8	5.1	6.6'	2.4	4.2	3.7	5.8'	1.9	3.2	2.9	5.1'	1.9	3.2	2.9	5.1'	88	
								11,010	17,750'	16,990	17,750'	7,360	12,540	11,080	14,230'	5,270	8,960	7,940	12,590'	4,110	7,100	6,290	11,220'	29	
								3.1	5.5	4.8	7.6'	2.3	4.0	3.5	6.3'	1.8	3.1	2.8	5.3'	1.8	3.1	2.8	5.3'	89	

Notes: 1. Working pressure with Power Boost = 36 MPa / 5,220 psi.

2. The above values are in compliance with ISO standard 10567. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load, with the machine on firm, level ground.




















3. Load capacities marked with an asterisk (*) are limited by machine's hydraulic lifting capacity rather than tipping load.

Lifting capacity

At the arm end, without bucket and quick fit. Unit: 1,000 kg / **1 lb**

For lifting capacity including bucket/quick fit, simply subtract actual weight of those parts from the following values.

Counterweight 3,900 kg (**8,680 lb**), axle load <12 t (**26,460 lb**)























 Across undercarriage  Along undercarriage	Arm end (bucket pivot) related to ground level	Reach from machine center (u = support up, d = support down)																Max. reach														
		1.5 m / 5'				3.0 m / 10'				4.5 m / 15'				6.0 m / 20'				7.5 m / 25'				Max. reach										
		 u	 d	 u	 d	 u	 d	 u	 d	 u	 d	 u	 d	u	d	u	d	Max. m	ft													
 5.5 m / 18' 0" 2-piece boom 2.45 m / 8' 0" arm Front and rear outriggers	9.0 m 30'																				33											
	7.5 m 25'							5.5'	5.5'	5.5'	5.5'							3.8	5.2'	5.2'	5.2'	56										
	6.0 m 20'							12,210	12,250'	12,250'	12,250'							9,140	11,600'	11,600'	11,600'	18'										
	4.5 m 15'							5.6	5.7'	5.7'	5.7'	3.5	5.6'	5.3	5.6'			27	47'	42	47'	69										
								12,070	12,510'	12,510'	12,510'	7,500	12,260'	11,450	12,260'			6,060	10,370'	9,360	10,370'	22										
					9.7	9.7'	9.7'	9.7'	5.2	7.1'	7.1'	7.1'	3.4	6.1'	5.2	6.1'	23	49	36	5.7'	22	4.5'	35	4.5'	25'							
					20,590	20,590'	20,590'	20,590'	11,290	15,280'	15,280'	15,280'	7,220	13,200'	11,140	13,200'			4,880	10,030'	7,700	10,030'	25'									
								4.7	9.1'	7.5	9.1'	3.1	6.9	4.9	6.9'	22	48	35	6.0'	1.9	4.3	3.1	4.6'	8.0								
								10,080	19,620'	16,240	19,620'	6,710	14,790	10,590	15,040'	4,710	10,380	7,500	13,100'	4,300	9,580	6,910	10,160'	26'								
								4.2	10.3	7.0	10.9'	2.9	6.6	4.7	7.8'	2.1	4.7	3.4	6.4'	1.8	4.2	3.0	4.9	8.1								
 5.5 m / 18' 0" 2-piece boom 2.6 m / 8' 6" arm Front and rear outriggers	1.5 m 5'							9,030	22,230'	15,050	23,480'	6,200	14,180	10,030	16,940'	4,480	10,120	7,260	13,910'	4,070	9,240	6,630	10,810'	27'								
	0.0 m 0'							3.9	10.0	6.7	11.6'	2.7	6.4	4.5	8.4'	2.0	4.6	3.3	6.6'	1.9	4.3	3.1	5.5'	7.9								
								8,510	21,550	14,460	25,180'	5,850	13,750	9,640	18,170'	4,310	9,920	7,080	14,370'	4,120	9,480	6,770	12,030'	26'								
	-1.5 m -5'					7.1	11.5'	11.5'	11.5'	3.9	10.0	6.7	11.5'	2.6	6.3	4.4	8.4'			2.1	4.7	3.4	6.5'	7.3								
								15,220	26,150'	26,150'	26,150'	8,390	21,400	14,330	24,850'	5,720	13,600	9,500	18,200'	4,530	10,490	7,450	14,420'	24'								
								4.0	10.1	6.7	10.4'	2.7	6.4	4.5	7.5'					2.5	5.9	4.1	6.8'	6.4								
								8,570	21,630	14,530	22,390'	5,870	13,780	9,670	16,050'					5,610	13,040	9,200	14,940'	21'								
 5.5 m / 18' 0" 2-piece boom 2.9 m / 9' 6" arm Front and rear outriggers	9.0 m 30'																			6.3'	6.3'	6.3'	6.3'	37								
	7.5 m 25'									5.2'	5.2'	5.2'	5.2'							14,690'	14,690'	14,690'	14,690'	11'								
	6.0 m 20'									11,680'	11,680'	11,680'	11,680'							3.6	4.8'	4.8'	4.8'	5.9								
	4.5 m 15'									5.5'	5.5'	5.5'	5.5'	3.5	5.4'	5.4	5.4'			8,300	10,770'	10,770'	10,770'	19'								
	3.0 m 10'									12,030	12,030'	12,030	12,030'	7,570	11,880'	11,570	11,880'			2.6	4.4'	4.0	4.4'	7.1								
	1.5 m 5'									5.3	6.9'	6.9'	6.9'	3.4	5.9'	5.2	5.9'	2.3	5.0	5.830	9,680'	9,030	9,680'	23'								
	0.0 m 0'									19,410'	19,410'	19,410'	19,410'	11,380	14,790'	14,790'	14,790'	7,270	12,890'	11,190	12,890'	4,910	10,620	7,720	13,910'	28'						
										4.7	8.9'	7.6	8.9'	3.1	6.8'	4.9	6.8'	2.2	4.8	3.5	5.9'	1.9	4.2	3.1	4.3'	8.1						
										10,190	19,150'	16,360	19,150'	6,750	14,780'	10,630	14,780'	4,730	10,410	7,530	12,880'	4,180	9,330	6,730	9,490'	27'						
										4.2	10.4	7.0	10.7'	2.9	6.6	4.7	7.7'	2.1	4.7	3.4	6.3'	1.8	4.1	2.9	4.6'	8.2						
 5.5 m / 18' 0" 2-piece boom 3.2 m / 10' 6" arm for grab Front and rear outriggers	1.5 m 5'									9,100	22,330	15,130	23,150'	6,230	14,210	10,060	16,750'	4,490	10,130	7,270	13,760'	3,960	9,000	6,460	10,060'	27'						
	0.0 m 0'									4.0	10.1	6.7	11.6'	2.7	6.4	4.5	8.3'	2.0	4.6	3.3	6.6'	1.8	4.2	3.0	5.1'	8.0						
										8,530	21,590	14,490	25,080'	5,850	13,770	9,650	18,070'	4,300	9,920	7,070	14,320'	4,000	9,220	6,590	11,150'	27'						
	-1.5 m -5'									7.0	11.2'	11.2'	11.2'	3.9	10.0	6.7	11.5'	2.6	6.3	4.4	8.4'			2.0	4.6	3.3	6.0'	7.5				
										15,150	25,490'	25,490'	25,490'	8,380	21,390	14,310	24,960'	5,700	13,580	9,490	18,250'	4,380	10,150	7,220	13,290'	25'						
										4.0	10.1	6.7	10.5'	2.7	6.4	4.5	7.7'					2.4	5.6	4.0	6.7'	6.6						
										8,530	21,580	14,480	22,760'	5,810	13,720	9,610	16,450'					5,370	12,470	8,810	14,690'	21'						
 5.5 m / 18' 0" 2-piece boom 3.2 m / 10' 6" arm for grab Front and rear outriggers	9.0 m 30'																			5.3'	5.3'	5.3'	5.3'	4.3								
	7.5 m 25'											4.8'	4.8'	4.8'	4.8'	3.6	5.2'	5.2'	5.2'					12,110'	12,110'	12,110'	12,110'	13'				
	6.0 m 20'											10,600'	10,600'	10,600'	10,600'	7,590	9,940'	9,940'	9,940'					3.3	4.2'	4.2'	4.2'	6.3				
	4.5 m 15'											5.1'	5.1'	5.1'	5.1'	3.6	5.1'	5.1'	5.1'					2.4	3.9'	3.8	3.9'	7.4				
	3.0 m 10'											11,060'	11,060'	11,060'	11,060'	7,700	11,160'	11,160'	11,160'					5,440	8,520'	8,430	8,520'	24'				
	1.5 m 5'											8.1'	8.1'	8.1'	8.1'	5.4	6.4'	6.4'	6.4'	2.3	5.0	3.6	5.3'	2.0	3.8'	3.2	3.8'	2.1				
	0.0 m 0'											17,140'	17,140'	17,140'	17,140'	11,600	13,800'	13,800'	13,800'	7,380	12,280'	11,320	12,280'	5,010	10,740	7,830	11,690'	4,470	8,270'	7,080	8,270'	26'
												4.8	8.5'	7.7	8.5'	3.2	6.6'	5.0	6.6'	2.2	4.8	3.5	5.7'	1.8	3.8'	2.9	3.8'	2.8				
												10,410	18,190'	16,610	18,190'	6,850	14,240'	10,740	14,240'	4,790	10,490	7,600	12,470'	3,970	8,380'	6,410	8,380'	28'				
												4.3	10.4'	7.1	10.4'	2.9	6.6	4.7	7.5'	2.1	4.7	3.4	6.2'	1.7	3.9	2.8	4.0	8.5				

Lifting capacity

At the arm end, without bucket and quick fit. Unit: 1,000 kg / **1 lb**

For lifting capacity including bucket/quick fit, simply subtract actual weight of those parts from the following values.

Counterweight 4,500 kg (**10,005 lb**)

 Across undercarriage  Along undercarriage	Arm end (bucket pivot) related to ground level	Reach from machine center (u = support up, d = support down)																Max. reach		
		1.5 m / 5'		3.0 m / 10'		4.5 m / 15'		6.0 m / 20'		7.5 m / 25'		Max. reach								Max. m ft
		 u	 d	 u	 d	 u	 d	 u	 d	 u	 d	 u	 d	 u	 d	 u	 d			
 5.5 m / 18' 0" 2-piece boom 2.45 m / 8' 0" arm Front dozer blade Rear outriggers	9.0 m 30'																	70'	70'	33
	7.5 m 25'					5.5'	5.5'	5.5'	5.5'									41'	52'	56
	6.0 m 20'					12,250*	12,250*	12,250*	12,250*									9,400	11,600*	18'
	4.5 m 15'					5.7'	5.7'	5.7'	5.7'	3.8	5.6'	5.6'	5.6'					29	47'	69
	3.0 m 10'					12,510*	12,510*	12,510*	12,510*	8,060	12,260*	11,980	12,260*					6,550	10,370*	22'
	1.5 m 5'					12,080	15,280*	15,280*	15,280*	7,780	13,190	11,670	13,200*	25	43	38	5.7'	5,320	9,160	76
	0.0 m 0'					5.0	9.1	7.9	9.1*	3.4	5.9	5.2	6.9*	24	42	37	6.0'	4,470	8,100	80
	-1.5 m -5'					10,880	19,570	17,020	19,620*	7,270	12,620	11,110	15,040*	5,140	8,950	7,900	13,100*	4,710	8,260	26'
	-3.0 m -10'					9,820	18,320	15,820	23,480*	6,780	12,040	10,560	16,940*	4,910	8,700	7,650	13,910*	4,470	7,950	81
	-4.5 m -15'					4.3	8.2	7.1	11.6*	3.0	5.4	4.7	8.4*	22	39	35	6.6'	2.1	3.7	79
 5.5 m / 18' 0" 2-piece boom 2.6 m / 8' 6" arm Front dozer blade Rear outriggers	9.0 m 30'																	63'	63'	37
	7.5 m 25'					5.2'	5.2'	5.2'	5.2'									14,690*	14,690*	11'
	6.0 m 20'					11,680*	11,680*	11,680*	11,680*									3.9	4.8*	59
	4.5 m 15'					5.5'	8.5'	5.5'	5.5'	3.8	5.4'	5.4'	5.4'					8,900	10,770*	71
	3.0 m 10'					12,030*	12,030*	12,030*	12,030*	8,120	11,880*	11,880*	11,880*					2.8	4.4*	23'
	1.5 m 5'					5.6	6.9*	6.9*	6.9*	3.6	5.9*	5.4	5.9*	25	43	3.8	5.6'	6,310	9,680*	28
	0.0 m 0'					12,180	14,790*	14,790*	14,790*	7,830	12,890*	11,720	12,890*	5,340	9,170	8,120	11,950*	2.3	4.0	78
	-1.5 m -5'					5.1	8.9*	7.9	8.9*	3.4	5.9	5.2	6.8*	24	42	3.7	5.9'	5,160	8,900	25'
	-3.0 m -10'					10,980	19,150*	17,140	19,150*	7,310	12,670	11,160	14,780*	5,160	8,980	7,930	12,880*	2.1	3.6	81
	-4.5 m -15'					4.6	8.5	7.4	10.7*	3.1	5.6	4.9	7.7*	23	40	3.6	6.3'	4,590	8,050	27'
 5.5 m / 18' 0" 2-piece boom 2.9 m / 9' 6" arm Front dozer blade Rear outriggers	9.0 m 30'																	5.3'	5.3'	43
	7.5 m 25'					4.8*	4.8*	4.8*	4.8*	3.8	5.2*	5.2*	5.2*					12,110*	12,110*	13'
	6.0 m 20'					10,600*	10,600*	10,600*	10,600*	8,150	9,940*	9,940*	9,940*					3.5	4.2*	63
	4.5 m 15'					5.1*	5.1*	5.1*	5.1*	3.8	5.1*	5.1*	5.1*					8,040	9,390*	20'
	3.0 m 10'					11,060*	11,060*	11,060*	11,060*	8,260	11,160*	11,160*	11,160*					2.6	3.9*	74
	1.5 m 5'					8.1'	8.1'	8.1'	8.1'	5.7	6.4*	6.4*	6.4*	25	43	3.8	5.3'	5,890	8,520*	24'
	0.0 m 0'					12,390	13,800*	13,800*	13,800*	7,940	12,280*	11,850	12,280*	5,440	9,280	8,230	11,690*	2.2	3.8*	81
	-1.5 m -5'					5.2	8.5*	8.1	8.5*	3.4	5.9	5.2	6.6*	24	42	3.7	5.7'	4,880	8,270*	26'
	-3.0 m -10'					11,200	18,190*	17,390	18,190*	7,410	12,780	11,270	14,240*	5,220	9,050	7,990	12,470*	2.0	3.5	84
	-4.5 m -15'					4.6	8.6	7.5	10.4*	3.2	5.6	4.9	7.5*	23	41	3.6	6.2'	4,360	7,660	28'
 5.5 m / 18' 0" 2-piece boom 3.2 m / 10' 6" arm for grab Front dozer blade Rear outriggers	9.0 m 30'																	5.3'	5.3'	43
	7.5 m 25'					4.8*	4.8*	4.8*	4.8*	3.8	5.2*	5.2*	5.2*					12,110*	12,110*	13'
	6.0 m 20'					10,600*	10,600*	10,600*	10,600*	8,150	9,940*	9,940*	9,940*					3.5	4.2*	63
	4.5 m 15'					5.1*	5.1*	5.1*	5.1*	3.8	5.1*	5.1*	5.1*					8,040	9,390*	20'
	3.0 m 10'					11,060*	11,060*	11,060*	11,060*	8,260	11,160*	11,160*	11,160*					2.6	3.9*	74
	1.5 m 5'					8.1'	8.1'	8.1'	8.1'	5.7	6.4*	6.4*	6.4*	25	43	3.8	5.3'	5,890	8,520*	24'
	0.0 m 0'					12,390	13,800*	13,800*	13,800*	7,940	12,280*	11,850	12,280*	5,440	9,280	8,230	11,690*	2.2	3.8*	81
	-1.5 m -5'					5.2	8.5*	8.1	8.5*	3.4	5.9	5.2	6.6*	24	42	3.7	5.7'	4,880	8,270*	26'
	-3.0 m -10'					11,200	18,190*	17,390	18,190*	7,410	12,780	11,270	14,240*	5,220	9,050	7,990	12,470*	2.0	3.5	84
	-4.5 m -15'					4.6	8.6	7.5	10.4*	3.2	5.6	4.9	7.5*	23	41	3.6	6.2'	4,360	7,660	28'

Notes: 1. Working pressure with Power Boost = 36 MPa / **5,220 psi**.

2. The above values are in compliance with ISO standard 10567. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load, with the machine on firm, level ground.

3. Load capacities marked with an asterisk (*) are limited by machine's hydraulic lifting capacity rather than tipping load.

Counterweight 4,500 kg (10,005 lb)

3. Load capacities marked with an asterisk (*) are limited by machine's hydraulic lifting capacity rather than tipping load.

STANDARD EQUIPMENT

Engine

Turbocharged, 4 stroke Volvo diesel engine with water cooling, direct injection and charged air cooler that meets EPA Tier 3 emission requirements
Intake air pre-heater
Electric engine shut-off
Fuel filter and water separator
Aluminium core radiator

Electric/Electronic control system

Contronics-computerized monitoring and diagnostic system
Master electrical disconnect switch
Automatic idling system
One-touch power boost
Adjustable monitor
Engine restart prevention circuit
Safety stop/start function
High capacity halogen lamps

- Frame mounted 2
- Cab mounted 2

Alternator, 80 A
Batteries, 2 x 12 V/140 Ah
Start motor, 24 V/4.8 kW
Travel alarm
CareTrack via satellite

Undercarriage

Twin tires 10.00 – 20 / 11.00 – 20
Stone protection rings
Front dozer blade and rear outriggers
2-speed power transmission plus creep speed
Oscillating front axle $\pm 9^\circ$
2-circuit travel brakes
Maintenance-free propeller shafts

Superstructure

Counterweight, 4,500 kg (10,005 lb)
Service walkway with anti-slip grating
Centralized lubricating point for swing bearing

Digging equipment

Attachment points for extra hydraulics
Centralized lubrication point

Cab and interior

Volvo Care Cab with openable PC roof hatch
Heater and air-conditioner, automatic
Hydraulic dampening cab mounts
Adjustable operator seat and joystick control console
Adjustable steering wheel
AM/FM stereo with CD player and MP3 input; includes flexible antenna
Hydraulic safety lock lever

Control joystick, with 5 switches each

Cab, all-weather sound suppressed, includes:

- Cup holder
- Door locks
- Safety glass, light tinted
- Floor mat
- Horn
- Large storage area
- Pull-up type front window
- Removable lower windshield
- Seat belt, 3 inch retractable
- Windshield wiper with washer and intermittent feature

Fabric seat, with heater and air suspension

Sun shield front, roof and rear

Anti-vandalism kit assembly preparation

Master ignition key

Hydraulic system

Load sensing hydraulic system
Cylinder cushioning
Cylinder contamination seals
Return filter of full flow type 2,000 h exchange interval
Pressure relief system (servo accumulator)
Thermostatically controlled cooling fan
Hose rupture valve for boom
Hydraulic oil, ISO VG 46

OPTIONAL EQUIPMENT

Engine

Diesel coolant heater with digital timer
Block heater, 120 V
Water separator with heater
Dust net
Fuel filler pump: 50 l/min (13.2 gpm) with automatic shut-off

Electric

Rotating beacon
Extra work lights:

- Service walkway 1 and counterweight 1
- Boom-mounted 2
- Cab front 2

Electric center passage
Rear view camera
Anti-theft system

Hydraulic system

Hose rupture valve for dipper arm
Boom float function
Hydraulic oil, ISO VG 32
Hydraulic oil, ISO VG 68
Hydraulic oil, biodegradable 32
Hydraulic oil, biodegradable 46
Hydraulic equipment for:

- Hammer & shears
- Slope bucket/rotator
- Grab/clam shell
- Quick fit

Cab and interior

Volvo Care Cab with fixed PC roof hatch
Heater
Proportional control joystick
On/off joystick
Falling object guard (FOG)
Cab mounted falling object protective structure (FOPS)
Safety net for front window
Lower wiper
Anti-vandalism kit
Ashtray
Lighter
Operator seat:

- Fabric seat, with heater

Undercarriage

Single tires 18R – 19.5 / 600 / 40-22.5
Sparewheel
4 outriggers
Grab holder
Mudguards, front / rear
Tool box, left hand side / right hand side
Cruise control
Travel speed 20 km/h (12.4 mph), 25 km/h (15.5 mph), 30 km/h (18.6 mph)
Wide axle 2.75 m (9' 0")

Superstructure

Counterweight, 3,900 kg (8,680 lb)

Digging equipment

Boom options:

- 5.6 m (18' 4") monoblock
- 5.5 m (18' 0") 2-piece boom

Dipper arms:

- 2.45 m (8' 0")
- 2.6 m (8' 6")
- 2.9 m (9' 6")
- 3.2 m (10' 6") grab arm

Hydraulic quick fit

S1 system
Universal system

Attachments

Buckets, direct fit and quick fit:

- General Purpose bucket (GP)
- Heavy Duty bucket
- Slope bucket
- Hammer bracket, S1, direct fit (universal system)
- Grab holder

Service

Tool kit

Standard and optional equipment may vary by market. Please consult your local Volvo dealer for details.

Notes

Notes



Volvo Construction Equipment is different. Our machines are designed, built and supported in a different way. That difference comes from an engineering heritage of over 175 years. A heritage of thinking first about the people who actually use the machines. About how to help them be safer, more comfortable, more productive. About the environment we all share. The result of that thinking is a growing range of machines and a global support network dedicated to helping you do more. People around the world are proud to use Volvo. And we're proud of what makes Volvo different – **More care. Built in.**



Not all products are available in all markets. Under our policy of continuous improvement, we reserve the right to change specifications and design without prior notice. The illustrations do not necessarily show the standard version of the machine.

VOLVO

Volvo Construction Equipment

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Ref. No. 22 A 100 4437
Printed in USA 2008.03-5,0
Volvo, Konz

U.S. English
EXC